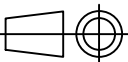




QUALITY OF WELD JOINTS REF, RD-230 MEDIUM	
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227	
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.	PROTO/PILOT/PRODUCTION
ALL DIMENSIONS IN MM, UNLESS SPECIFIED	

TECHNICAL REQUIREMENTS:

FLUORESCENT TUBE 2 FEET, 18W CONFORMING TO SECTION-I OF RDSO SPECIFICATION RDSO/PE/SPEC/TL/0011-2000 (REV'1') OR LATEST

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	SURFACE ROUGHNESS
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
SYMBOL													

SINo.	QTY	PART No.				DESCRIPTION				SIZE		COMPANY.STD/IS.STD			
		DETAIL PARTS										MATERIAL			
						PRODUCT ACEMU									
						48	927-21201	IR OHE	SCALE		SHEET	OF	Wt(Kg)		
						36	EMU/7D/ASR-7-6-701	'D' CH							
						36	EMU/7C/ASR-7-6-701	'C' CH	MATERIAL						
						29	EMU/M7/ASR-7-6-701	'M' CH							
						QTY	NEXT ASSY	MODEL	REF DRG						
						TITLE FLUORESCENT TUBE 18 W			APPROVED	LAKSHMI V.S	11.09.12				
									CHECKED	RESHMA S.P	10.09.12				
									DRAWN	NAYANA S.A	10.09.12				
								BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075	DRG No.		ALT				
815-21124															
ALT	CHANGE/ECN No.	DATE	BY	CHKD	APPD										



BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075